



CHINA FLOOR INSPECTION

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Project No.: CFI-BF20140212-01

Inspector: ***

Work Number: 17

Product Information

Photos of Product	Product Name:	
	5/8 X 3 BAMBOO FLOORING-H/M/C	
	Inspection Location:	*** City, *** Province, China
	Inspection Date:	Feb 12, 2014
	Customer P/O:	
	1000097309	
	Customer Item No.:	
	943207919	
	***** P/O:	
	51385	
	***** Item No:	
	39864	
	Supplier:	
	***** Bamboo Industry Co., Ltd.	
	Order Quantity:	280 boxes 6,720 pcs
	Reference Sample Available:	Yes
	Inspection Type:	Pre-shipment

Inspection Consequence

Appearance Check:	Passed
Dimension Check 1:	Passed
Dimension Check 2:	Passed
Physical and Chemical Properties Test:	Passed
Final Decision:	Released

Remarks: Both the artworks and UPC labels are old ones as these products are from safety stock.



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Production Status	
Percentage of finished & packed products:	100%
Percentage of finished & unpacked products:	0%
Percentage of unfinished & unpacked products:	0%
Color Shade Status	
Finished qty. of Light/Yellow:	28×0=0 boxes
Finished qty. of Medium/Green:	28×0=0 boxes
Finished qty. of Dark/Red:	28×10=280 boxes
Total Finished qty.:	280 boxes
Packaging and product	
	
Goods	Inspection samples
	
Pallet (4x7=28boxes/Pallet)	One side of pallet



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The other side of pallet



Pallet mark



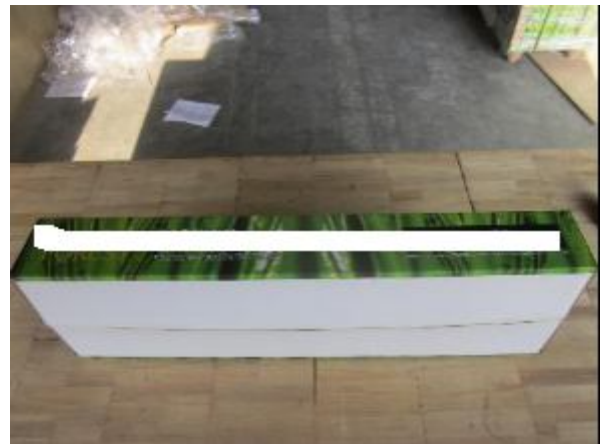
Cardboard cover protector



Small cardboards protect plastic straps area



Front of box



Long side of box



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The other long side of box



End side of Box



The other end side of Box



UPC code label and Production date



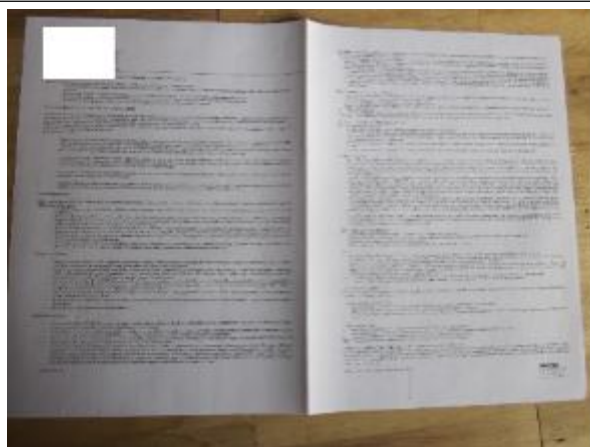
Back of box



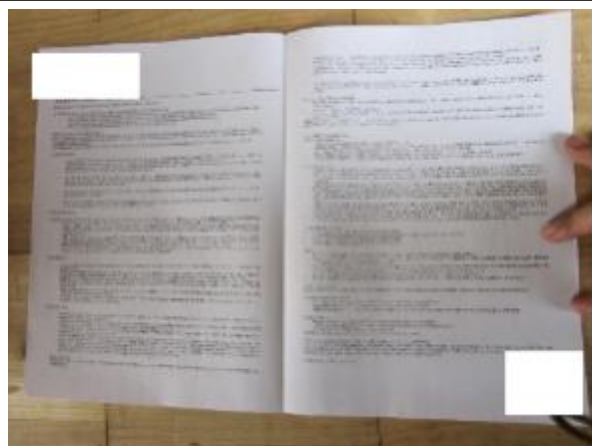
Detail of box (24pcs/box)



One instruction paper inside master carton



Front of instruction paper



Back of instruction paper



Product



Tongue on width side



Groove on width side



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Tongue on length side



Groove on length side



Color sticker: Red



Flooring color: Dark



Production date



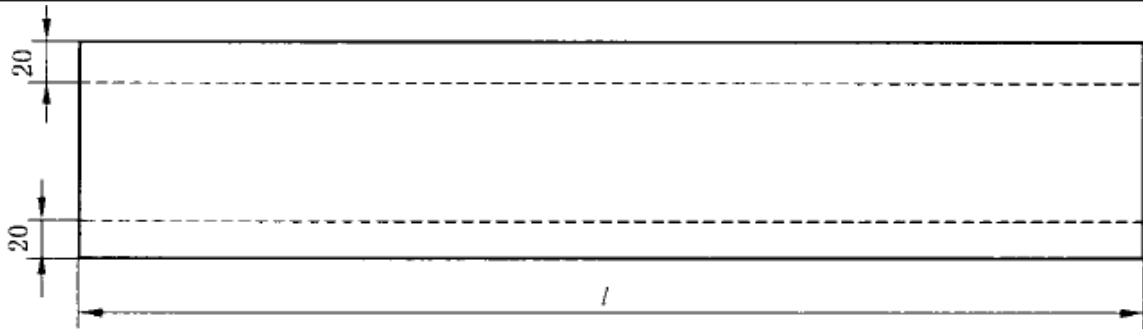
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Appearance Check							
Sampling Standard:		GB/T 2828.1 Double sampling plan for normal inspection					
Sampling Level:		GII	AQL:		4.0		
1st Sample Size:		125 pcs	Ac:	7	Re:	11	
Total Sample Size		250 pcs	Ac:	18	Re:	19	
No.	Defect Description				1st Dft. Qty.	Total Dft. Qty.	
1	Color variation				1		
2	Broken				1		
Total Defects Found:					2		
MAX. Acceptable:					7	18	
Result:					Passed		
Appearance Defect							
							
Color variation 1pc			Broken 1pc				
Dimension Check 1							
1st Sample Size:		5 pcs	Ac:	0	Re:	2	
2nd Sample Size:		5 pcs	Ac:	0	Re:	1	
No.	Specification (mm)	Measures (mm)					Result
		#1	#2	#3	#4	#5	
1	Average Length: 960±1.0	960	960	960	960	960	Passed
2	Average Width: 96±0.2	96.00	96.20	96.10	96.00	96.06	Passed
3	Average Thickness: 15±0.5	15.33	15.29	15.30	15.29	15.27	Passed

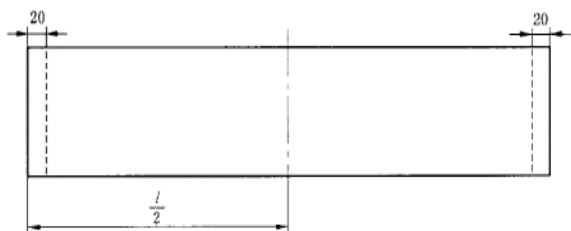


Length Check

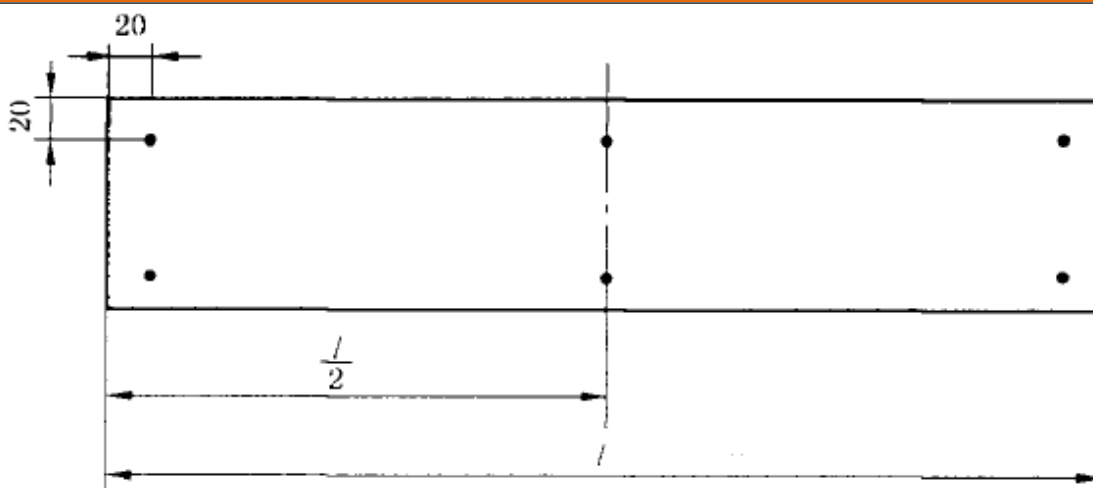




Width Check



Thickness Check





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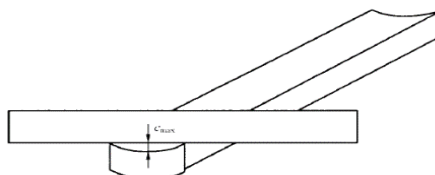
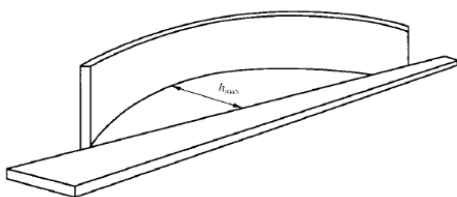


Dimension Check 2

Sampling Standard:		GB/T 2828.1 Double sampling plan for normal inspection			
Sampling Level:		GII	AQL:		4.0
1st Sample Size:		125 pcs	Ac:	7	Re: 11
Total Sample Size		250 pcs	Ac:	18	Re: 19
No.	Defect Description				1st Dft. Qty. Total Dft. Qty.
1	Length wrap: $\leq 9.80\text{mm}$ (1% of length)				0
2	Width wrap: $\leq 0.196\text{mm}$ (0.2% of width)				0
Total Defects Found:				0	
MAX. Acceptable:				7	18
Result:				Passed	



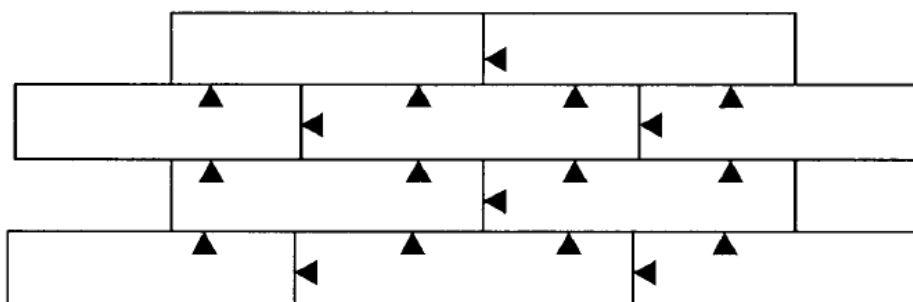
Length and Width Wrap Test



Dimension Check 3

1st Sample Size:	10 pcs	Ac:	0	Re:	2
2nd Sample Size:	10 pcs	Ac:	0	Re:	1
No.	Specification (mm)	1st Dft. Qty.	2nd Dft. Qty.	Result	
1	Max Assembly Gap: ≤ 0.20	0		Passed	
2	Max Assembly Altitude Difference: ≤ 0.15	0		Passed	

Assembly Gap and Altitude Difference Test





Physical Test 1

1st Sample Size:		5 pcs	Ac:	0	Re:	2	
2nd Sample Size:		5 pcs	Ac:	0	Re:	1	
No.	Specification (mm)	Measures (mm)					Result
		#1	#2	#3	#4	#5	
1	Average Gloss: 30±5°	30.4	32.8	28.7	31.1	34.2	Passed
2	Average Moisture Content: 8±2%	8.0	8.5	8.8	8.4	8.0	Passed

Gloss Test





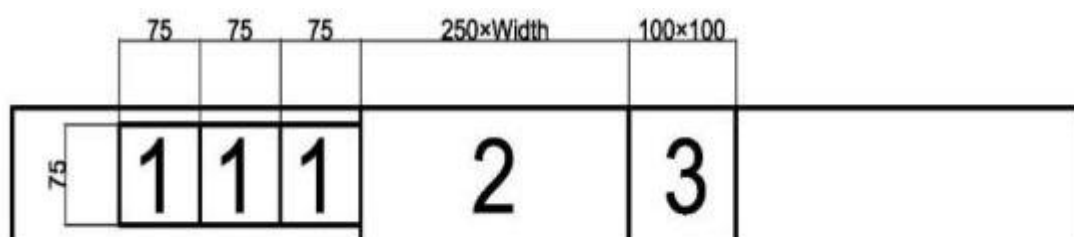
Moisture Content Test



Physical Test 2

1st Sample Size:	2 pcs	Ac:	0	Re:	2
2nd Sample Size:	4 pcs	Ac:	0	Re:	1
No.	Specification:	1st Dft. Qty.	2nd Dft. Qty.	Result	
1	Dip peeling test: Accumulative peeling length no longer than 1/3 total length on each side after test	0		Passed	
2	Film adhesion: A few peeling off allowed near carve and cross (Class 2)	0		Passed	
3	Film wear resistant: $\leq 0.15\text{g}/100\text{r}$ and film is not worn out	0		Passed	

Instruction of Sample Making for Physical Test





Dip Peeling Test





Film Adhesion Test





Film Wear Resistant Test





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Scan Test					
1st Sample Size:		5 boxes	Ac:	0	Re: 2
2nd Sample Size:		5 boxes	Ac:	0	Re: 1
No.	Specification (mm)		1st Dft. Qty.	2nd Dft. Qty.	Result
1	UPC: can be scanned correct: 017614398645		0		Passed
UPC Scanning Test					
					

Signature of Inspector: _____

Date: _____

~THE END OF REPORT~